

Date: Tuesday, 12/02/2008 10:36:59 AM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : FLOAT STEP MOUNTING LUG  
 Job Number : 37349  
 Estimate Number : 11752  
 P.O. Number :  
 This Issue : 12/02/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : D34643  
 Drawing Number : D3464  
 Project Number : N/A  
 Drawing Revision : A  
 First Issue : / / Type : SMALL / MED FAB  
 Material :  
 Previous Run : 37349 Due Date : Qty: 12 Um:  
 Written By :  
 Checked & Approved By :  
 Comment : Est Rev: A New Issue 06-01-06 JLM  
 Est Rev: B now on water jet 08-02-12 DD verified by:

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6B0187X04000 6061-T6 Bar .178" x 4.0"



Comment: Qty.: 0.3318 f(s)/Unit Total : 40.1478 f(s)  
 4.00" X .188" BAR  
 6061-T6  
 (M6061T6B4.000X.188)  
 Batch: 156649 IB 8-2-13

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
 1-Cut as per Dwg D3464  
 Dwg Rev: A  
 Prog Rev: A

IB 8-2-13

2-Deburr if necessary

08/02/14 12 DM 12

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

IB 8-2-13

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

08/02/14 12

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-deburr if necessary

Done at step 122

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Drawing Name: FLOAT STEP MOUNTING LUG

Job Number: 37349

Part Number: D34643

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 08/21/4 (12)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA24

C 08/02/15 (12)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(12)  
12/08/02/22

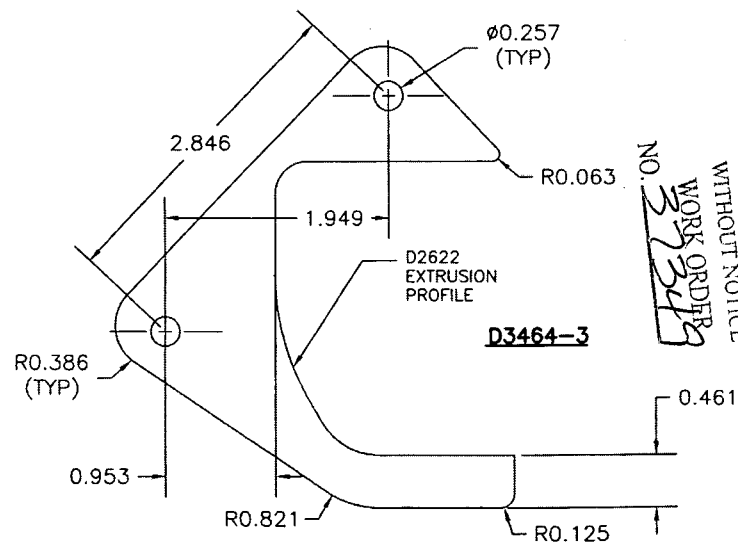
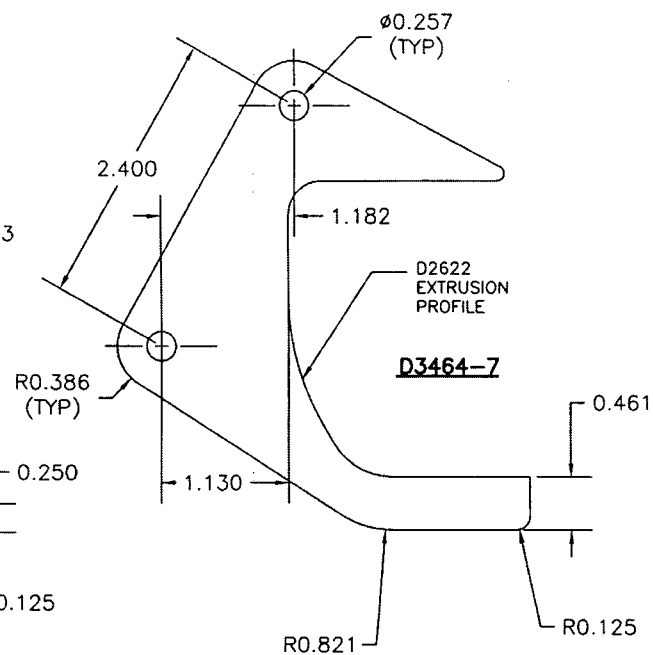
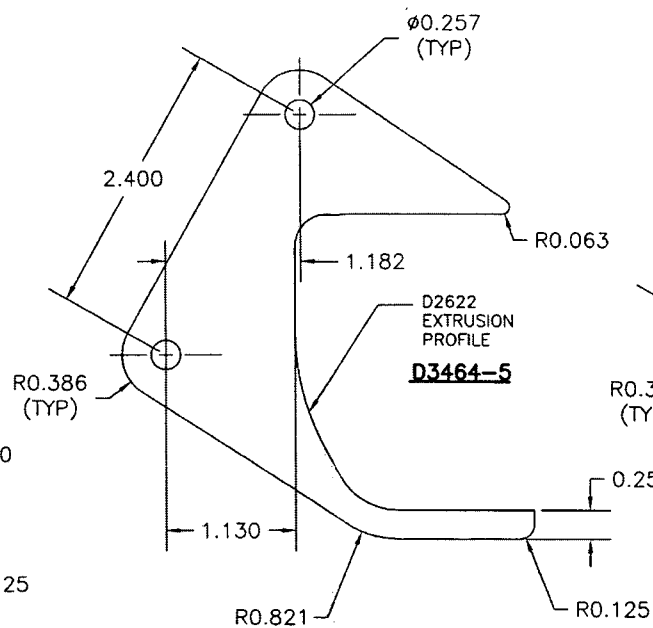
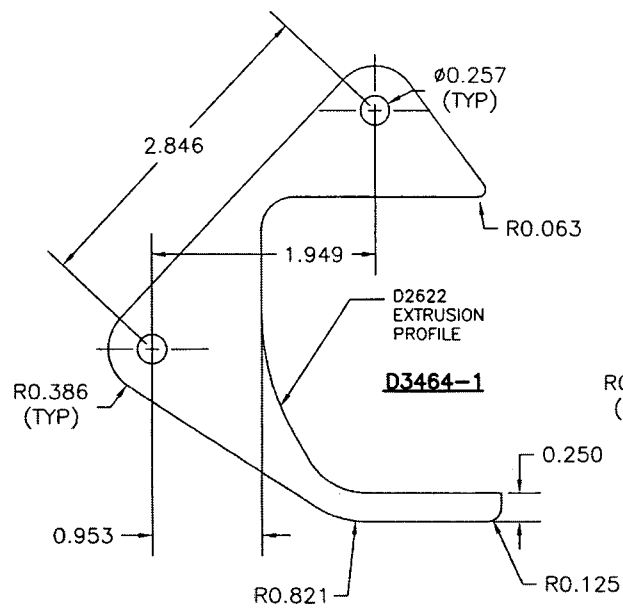
Job Completion



mi 2008/12/19 (12)

W





NO. 3464  
WORK ORDER  
UNCONTROLLED COPY  
ENGINEERING  
RETURN TO  
SHOP COPY  
WITHOUT NOTICE

#### D3464-1/-3/-5/-7 FLOAT STEP MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK  
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED  
05.11.14

A		05.09.21	NEW ISSUE
DESIGN	PH	DRAWN BY	PH
CHECKED	#	APPROVED	#
DATE		05.09.21	
TITLE		FLOAT STEP MOUNTING PLATE	
DRAWING NO.		D3464	
REV. A		SHEET 1 OF 1	
SCALE		1:1	

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